SAFETY DATA SHEET

in accordance with 1907/2006/EC (REACH, as amended by 453/2010/EC) 29 CFR 1910.1200 and WHMIS 2015

Revision date: 26 April 2018 **Initial date of issue:** 3 May 2007 **SDS No.** 398A-7a

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

ARC S4+ (Part A) (GY and RD)

1.2. Relevant identified uses of the substance or mixture and uses advised against

ARC Polymer Composite. To be mixed with ARC S4+ (Part B) (GY and RD) to provide protection in corrosive environments.

1.3. Details of the supplier of the safety data sheet

Company:
A.W. CHESTERTON COMPANY
860 Salem Street
Groveland, MA 01834-1507, USA
Tel.: +1 978-469-6446 Fax: +1 978-469-6785
(Mon. - Fri. 8:30 - 5:00 PM EST)
SDS requests: www.chesterton.com
E-mail (SDS questions): ProductMSDSs@chesterton.com
E-mail: customer.service@chesterton.com

Canada: A.W. Chesterton Company Ltd., 889 Fraser Drive,
Unit 105, Burlington, Ontario L7L 4X8 - Tel. 905-335-5055
EU: Chesterton International GmbH, Am Lenzenfleck 23,
D85737 Ismaning, Germany - Tel. +49-89-996-5460

Supplier:

1.4. Emergency telephone number

24 hours per day, 7 days per week
Call Infotrac: 1-800-535-5053
Outside N. America: +1 352-323-3500 (collect)

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

2.1.1. Classification according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Skin Irrit. 2, H315
Skin Sens. 1, H317
Aquatic Chronic 2, H411

2.1.2. Classification according to Directives 1999/45/EC and 1975/324/EEC

Irritant; Xi; R38
R43
Dangerous for the environment; N; R51/53

2.1.3. Classification according to WHMIS 1988

D2B: Toxic materials causing other effects; D2A: Very toxic materials causing other effects

2.1.4. Australian statement of hazardous nature

Hazardous according to criteria of Safe Work Australia.

2.1.5. Additional information

For full text of H-statements and R-phrases: see SECTIONS 2.2 and 16.

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 [CLP] / 29 CFR 1910.1200 / WHMIS 2015 / GHS

Hazard pictograms:

Signal word: Warning

Hazard statements:	H315	Causes skin irritation.
	H317	May cause an allergic skin reaction.
	H411	Toxic to aquatic life with long lasting effects.
Precautionary statements:	P261	Avoid breathing mist/spray.
	P273	Avoid release to the environment.
	P280	Wear protective gloves and eye protection.
	P302/352	IF ON SKIN: Wash with plenty of soap and water.
	P333/313	If skin irritation or rash occurs: Get medical advice/attention.
	P362/364	Take off contaminated clothing and wash it before reuse.

Supplemental information: Contains epoxy constituents. See information supplied by the manufacturer.

2.3. Other hazards

The safety and health hazards are detailed separately for Part A and Part B. The final cured material is considered nonhazardous. Upon machining, refer to the precautions in the safety data sheets for Part A and Part B.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2. Mixtures

Hazardous Ingredients[1]	% Wt.	CAS No./ EC No.	REACH Reg. No.	Classification (CLP/GHS)	Classification (67/548/EEC)
Epoxy resin (number average molecular weight <= 700)	70-80	28064-14-4 9003-36-5/ 500-006-8	01-2119 454392-40	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411	Xi; R38 R43 N; R51/53
Other ingredients:					
Silica (Quartz)	0.1-0.9	14808-60-7 238-878-4	NA	Not classified*	Not classified
Iron oxide	0-5	1309-37-1 215-168-2	NA	Not classified*	Not classified

Indications of danger acc. to 67/548/EEC: Xi: Irritant; N: Dangerous for the environment
For full text of H-statements and R-phrases: see SECTION 16.
*Substance with a workplace exposure limit.

[1] Classified according to:
* 29 CFR 1910.1200, 1915, 1916, 1917, Mass. Right-to-Know Law (ch. 40, M.G.L..O. 111F), California Proposition 65
* 1272/2008/EC, 67/548/EEC, 99/45/EC, REACH
* WHMIS 2015
* Safe Work Australia [NOHSC: 1008 (2004)]

SECTION 4: FIRST AID MEASURES

4.1. Description of first aid measures

Inhalation: Remove to fresh air. If not breathing, administer artificial respiration. Consult physician.

Skin contact: Remove contaminated clothing. Wash clothing before reuse. Wash skin with soap and water. Consult physician.

Eye contact: Flush eyes for at least 15 minutes with large amounts of water. Contact physician if irritation persists.

Ingestion: If conscious, give copious amounts of water to dilute stomach contents. Do not induce vomiting. Contact physician immediately.

4.2. Most important symptoms and effects, both acute and delayed

Moderate skin irritant. May cause mild eye irritation. May cause skin sensitization as evidenced by rashes or hives. Excessive inhalation of vapors or mists can cause respiratory irritation. Prolonged inhalation of mists and vapors may cause sore throat.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptoms.

SECTION 5: FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Carbon Dioxide, dry chemical, foam or water fog

5.2. Special hazards arising from the substance or mixture

None

5.3. Advice for firefighters

Cool exposed containers with water. Recommend Firefighters wear self-contained breathing apparatus.

Flammability Classification: –

HAZCHEM Emergency Action Code: 2 **Z**

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin contact. Utilize exposure controls and personal protection as specified in Section 8.

6.2. Environmental Precautions

Keep out of sewers, streams and waterways.

6.3. Methods and material for containment and cleaning up

Scoop up and transfer to a suitable container for disposal.

6.4. Reference to other sections

Refer to section 13 for disposal advice.

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Utilize exposure controls and personal protection as specified in Section 8. Avoid breathing mist/spray. Remove contaminated clothing immediately. Wash clothing before reuse. Contaminated leather including shoes cannot be decontaminated and should be discarded. Avoid creating and breathing dust during removal, drilling, grinding, sawing or sanding.

7.2. Conditions for safe storage, including any incompatibilities

Keep container closed when not in use. Store in a cool, dry area.

7.3. Specific end use(s)

No special precautions.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Occupational exposure limit values

Ingredients	OSHA PEL[1]		ACGIH TLV[2]		UK WEL[3]		AUSTRALIA ES[4]	
	ppm	mg/m^3	ppm	mg/m^3	ppm	mg/m^3	ppm	mg/m^3
Epoxy resin (number average molecular weight <= 700)	–	–	–	–	–	–	–	–
Silica (Quartz)	(resp) (total)	0.1 0.3	(resp)	0.025	–	0.1	(resp)	0.1
Iron oxide	–	10	(resp)	5	–	5 STEL: 10	–	5

[1] United States Occupational Health & Safety Administration permissible exposure limits.
[2] American Conference of Governmental Industrial Hygienists threshold limit values.
[3] EH40 Workplace exposure limits, Health & Safety Executive
[4] Adopted National Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC:1003].

8.2. Exposure controls

8.2.1. Engineering measures

Provide sufficient ventilation to keep the concentrations below the exposure limits. If necessary, provide local ventilation. If it is necessary to alter the final cured product such that dust may be generated, use adequate dust extraction or damp down.

8.2.2. Individual protection measures

Respiratory protection: Not normally needed. In case of insufficient ventilation, wear suitable respiratory equipment.

Protective gloves: Chemical resistant gloves (e.g., butyl rubber, nitrile)

Eye and face protection: Safety goggles.

Other: Impervious clothing as necessary to prevent skin contact.

8.2.3. Environmental exposure controls

Refer to sections 6 and 12.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical state	viscous liquid	**Odour**	not applicable
Colour	gray or red	**Odour threshold**	not determined
Initial boiling point	not determined	**Vapour pressure @ 20°C**	not determined
Melting point	not determined	**% Aromatics by weight**	None
% Volatile (by volume)	None	**pH**	not applicable
Flash point	> 93° C (>200° F)	**Relative density**	GY – 1.205 kg/l RD – 1.22 kg/l
Method	PM Closed Cup	**Weight per volume**	GY – 10.03 lbs/gal. RD – 10.16 lbs/gal.
Viscosity	30K cps @ 25°C	**Coefficient (water/oil)**	< 1
Autoignition temperature	not determined	**Vapour density (air=1)**	> 1
Decomposition temperature	not determined	**Rate of evaporation (ether=1)**	< 1
Upper/lower flammability or explosive limits	not determined	**Solubility in water**	insoluble
Flammability (solid, gas)	not applicable	**Oxidising properties**	not determined
Explosive properties	not determined		

9.2. Other information

None

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

Refer to sections 10.3 and 10.5.

10.2. Chemical stability

Stable

10.3. Possibility of hazardous reactions

No dangerous reactions known under conditions of normal use.

10.4. Conditions to avoid

Elevated temperatures

10.5. Incompatible materials

Strong acids or bases in bulk, strong oxidizers like liquid Chlorine and concentrated Oxygen.

10.6. Hazardous decomposition products

Carbon Monoxide, Carbon Dioxide, NOx, aldehydes and other toxic fumes.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Primary route of exposure under normal use: Skin and eye contact. Personnel with pre-existing skin and eye disorders and skin allergies may be aggravated by exposure.

Acute effects: Moderate skin irritant. May cause mild eye irritation. May cause skin sensitization as evidenced by rashes or hives. Excessive inhalation of vapors or mists can cause respiratory irritation.

Substance	Test	Result
Epoxy resin (CAS No. 28064-14-4)	LD50 oral, rat	> 5000 mg/kg
Epoxy resin (CAS No. 28064-14-4)	LC50 dermal, rabbit	> 3000 mg/kg
Epoxy resin (CAS No. 28064-14-4)	LC50 inhalation, rat	> 1.7 mg/l/4 h, Aerosol

Chronic effects: Prolonged inhalation of mists and vapors may cause sore throat. Repeated inhalation of respirable free silica may cause scarring of the lungs with cough and shortness of breath. Silicosis, a delayed lung injury that is a disabling, progressive and sometimes fatal pulmonary fibrosis, may result.

Carcinogenicity: The International Agency for Research on Cancer (IARC) and the National Toxicology Program (NTP) have classified inhaled silica as a human carcinogen.

Aspiration hazard: Not classified as an aspiration toxicant.

Other information: The silica in this product does not separate from the mixture or in of itself become air-borne, therefore it does not present a hazard in normal use.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological data have not been determined specifically for this product. The information given below is based on a knowledge of the components and the ecotoxicology of similar substances.

12.1. Toxicity

Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

12.2. Persistence and degradability

Epoxy resin: not readily biodegradable

12.3. Bioaccumulative potential

Epoxy resin: may bioaccumulate in fish and aquatic organisms.

12.4. Mobility in soil

Paste. Insoluble in water. Epoxy resin: if product enters soil, it will be mobile and may contaminate groundwater.

12.5. Results of PBT and vPvB assessment

Not available

12.6. Other adverse effects

None known

SECTION 13: DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Unreacted components are a special waste (classified as hazardous according to 2008/98/EC). Combine resin and curative. The final cured material is considered nonhazardous. Landfill sealed containers with a properly licensed facility. May be incinerated at an appropriate facility. Check local, state and national/federal regulations and comply with the most stringent requirement.

European List of Wastes code: 08 04 09

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

ADR/RID/ADN/IMDG/ICAO: UN3082
TDG: UN3082
US DOT: UN3082

14.2. UN proper shipping name

ADR/RID/ADN/IMDG/ICAO: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
TDG: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)
US DOT: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY RESIN)

14.3. Transport hazard class(es)

ADR/RID/ADN/IMDG/ICAO: 9
TDG: 9
US DOT: 9

14.4. Packing group

ADR/RID/ADN/IMDG/ICAO: III
TDG: III
US DOT: III

14.5. Environmental hazards

MARINE POLLUTANT

14.6. Special precautions for user

NO SPECIAL PRECAUTIONS FOR USER

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

NOT APPLICABLE

14.8. Other information

US DOT: ERG NO.171,
May be shipped as NON-RESTRICTED in non-bulk packagings (119 gallons or less) by motor vehicle, rail car or aircraft. (49 CFR 171.4(c))

IMDG: EmS. F-A, S-F
May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (IMDG CODE Amendment 37-14, 2.10.2.7)

ICAO/IATA: May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less.(IATA Dangerous Goods Regulation 56th edition, 4.4 Special Provisions A197)

ADR: Classification code M6 Tunnel restriction code (E)
May be shipped as NON-RESTRICTED in single or combination packagings containing a net quantity per single or inner packaging of 5 L or less. (ADR 2015 Volume 1, Chapter 3.3 Special Provisions 375)

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU regulations

Authorisations under Title VII: Not applicable

Restrictions under Title VIII: None

Other EU regulations: Directive 94/33/EC on the protection of young people at work.

15.1.2. National regulations

US EPA SARA TITLE III

312 Hazards: Immediate

313 Chemicals: None

Hazardous Materials Identification System (HMIS)

4 = Severe Hazard
3 = Serious Hazard
2 = Moderate Hazard
1 = Slight Hazard
0 = Minimal Hazard
* = See Section 8

HEALTH	**2**
FLAMMABILITY	**1**
PHYSICAL HAZARD	**1**
Personal Protection	*****

Other national regulations: National implementation of the EC Directive referred to in section 15.1.1.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

SECTION 16: OTHER INFORMATION

Abbreviations and acronyms:

ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE: Acute Toxicity Estimate
BCF: Bioconcentration Factor
CLP: Classification Labelling Packaging Regulation (1272/2008/EC)
ES: Exposure Standard
GHS: Globally Harmonized System
ICAO: International Civil Aviation Organization
IMDG: International Maritime Dangerous Goods
LC50: Lethal Concentration to 50 % of a test population
LD50: Lethal Dose to 50% of a test population
LOEL: Lowest Observed Effect Level
N/A: Not Applicable
NA: Not Available
NOAEL: No Observed Adverse Effect Level
NOEL: No Observed Effect Level
OECD: Organization for Economic Co-operation and Development
PBT: Persistent, Bioaccumulative and Toxic substance
(Q)SAR: Quantitative Structure-Activity Relationship
REACH: Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (1907/2006/EC)
RID: Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS: Safety Data Sheet
STEL: Short Term Exposure Limit
STOT: Specific Target Organ Toxicity
TDG: Transportation of Dangerous Goods (Canada)
US DOT: United States Department of Transportation
vPvB: very Persistent and very Bioaccumulative substance
WEL: Workplace Exposure Limit
WHMIS: Workplace Hazardous Materials Information System
Other abbreviations and acronyms can be looked up at www.wikipedia.org.

Key literature references and sources for data:

Commission de la santé et de la sécurité du travail (CSST)
Chemical Classification and Information Database (CCID)
European Chemicals Agency (ECHA) - Information on Chemicals
Hazardous Substances Information System (HSIS)
National Institute of Technology and Evaluation (NITE)
Swedish Chemicals Agency (KEMI)
U.S. National Library of Medicine Toxicology Data Network (TOXNET)

Procedure used to derive the classification for mixtures according to Regulation (EC) No 1272/2008:

Classification	Classification procedure
Skin Irrit. 2, H315	Calculation method
Skin Sens. 1, H317	Bridging principle "Dilution"
Aquatic Chronic 2, H411	Calculation method

Relevant H-statements:

H315: Causes skin irritation.
H317: May cause an allergic skin reaction.
H411: Toxic to aquatic life with long lasting effects.

Relevant R-phrases:

R36/38: Irritating to eyes and skin.
R43: May cause sensitisation by skin contact.
R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Hazard pictogram names: Exclamation mark, Environment

Changes to the SDS in this revision: Section 1.3, 16.

Date of last revision: 26 April 2018

Further information: None

This information is based solely on data provided by suppliers of the materials used, not on the mixture itself. No warranty is expressed or implied regarding the suitability of the product for the user's particular purpose. The user must make their own determination as to suitability.