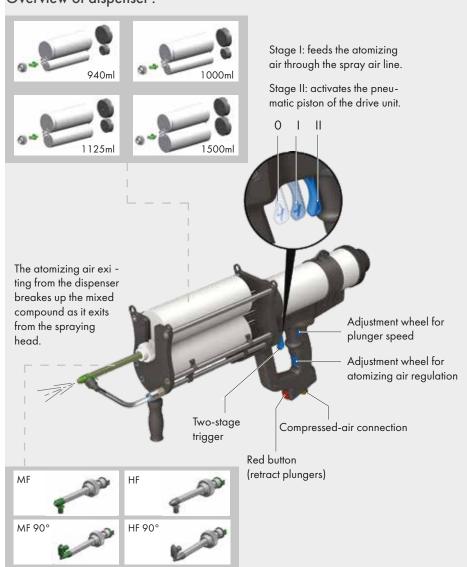


# **QUICK REFERENCE GUIDE**

# Overview of dispenser:

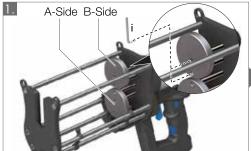




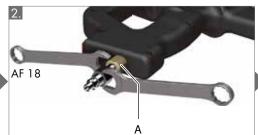
 $\label{please visit www.sulzer.com} Please \ visit \ www.sulzer.com \ for \ application \ videos \ of \ the \ dispenser.$ 

## **DATA SHEET**

## Startup:

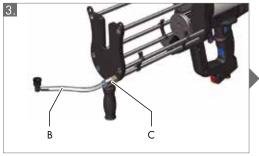


Install appropriate B Side Plunger (1:1, 2:1, 3:1, or 4:1).

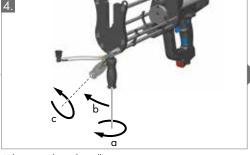


Product Identifier: Sulzer Mixpac Spray Technology

Install air inlet fitting; hold fitting (A) with wrench when tightening.

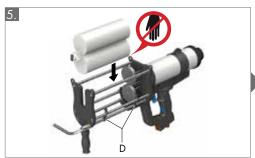


Connect atomizing air tube (B) to outlet fitting (C).



Adjust auxiliary handle:

- a = loosen handle.
- b = adjustment.
- c = tighten handle.



Place cartridge into dispenser until it snaps into place (D).



Connect main air supply.

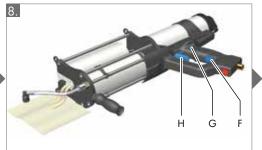


## **DATA SHEET**

#### Product Identifier: Sulzer Mixpac Spray Technology



Remove cartridge nose plug (E) by turning retai ning nut 120 deg counterclockwise.



Close atomizing air (F). Turn fluid control (G) to a minimum setting. Press trigger (H) until A and B materials flow evenly.



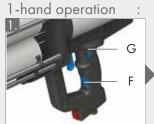
Install spray nozzle onto cartridge and secure with retaining ring by turning 60 deg clockwise.



Connect atomizing air line to spray nozzle.



The dispenser is now ready.



Close atomizing air (F) and reduce fluid to lowest setting (G).

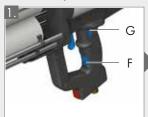


Increase fluid flow until you are able to achieve a good fluid stream. Ideally 50-75mm (2-3 in) before arcing downward.



Increase atomizing air until you are able to achieve a good fluid stream. Ideally 50-75mm (2-3 in) before arcing downward.

## 2-hand operation



When the dispenser settings are known adjust the atomizing air to desired level (F) and fluid pressure at (G).



The dispenser is ready for spraying.

If it is not possible to achieve a spray pattern with uniform particle sizes. Often times heating of the material can lower the viscosity and drastically improve the sur face finish of the material. Please refer to the material data sheet for specifics.

#### Remove the used cartridges



Press the red button to retract dispenser plungers.



Remove atomizing air hose from spray nozzle.



Remove cartridge.